



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5392-3

Job Sheet 177840



Part No: D5392-3

Job Qty: 10 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/18/18

Job Tracking No:

Due Date: 5/25/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: D5392 REV.C IPP REV:A 18.02.08 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	5/25/18	5/25/18	0.00	0.00	Start Up Waterjet		SE 18/05/31
100	Waterjet	10 pcs	5/25/18	5/25/18	0.00	1.18	Waterjet1		SE 18/05/31
110	QC	10 pcs	5/25/18	5/25/18	0.00	0.00	QC2 Waterjet-4		SE 18/05/31
120	QC	10 pcs	5/25/18	5/25/18	0.00	0.00	QC8-6		38
130	HandFinish	10 pcs	5/25/18	5/25/18	0.00	0.96	HandFinish1		SA 18-06-04
140	QC	10 pcs	5/25/18	5/25/18	0.00	0.00	QC7-5		38
150	Packaging	10 pcs	5/25/18	5/25/18	0.00	0.00	Packaging3	57167 99	JUN 06 2018
160	QC21-SA	10 Ea	5/25/18	5/25/18	0.00	0.00	QC21		DAS JUN 06 2018

Part Op Descriptions: 100 - 1-Cut as per Dwg Dwg Rev: C Prog Rev: C 2-Deburr if necessary

21
9-86

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	.3750 sf (.0375 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	0	239	0

Part Specifications

Specifications could not be found.

Plex 5/18/18 12:37 PM Dart.Gagnon.Michelle



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Container No: S076967



Part: D5392-3

Job No: 177840

Serial No/Batch: S076967

Revision: C

Inspector:

Exp Date: 05/31/2018

Instructions:

Date: 05/31/18

30
30
30
30
30

